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SPECTRUM SP Series
Operation & Maintenance
Manual

Manual Part Number
80012-018
MCN-428, 12/23/09

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1.0 Introduction

The **SPECTRUM SP** is a small portable battery operated single channel gas detection instrument featuring an internal motorized sample pump. Depending on the sensor supplied with the instrument, it can detect one of a number of potential target gases. An electrochemical cell detects the gas, and the gas concentration is displayed on an LCD. Audio and visual alarms occur when the target gas concentration exceeds a preset alarm point or when air flow to the sensor is interrupted. At relatively low concentrations of the gas, an alarm can be acknowledged, which results in the temporary cessation of the audio alarm. Operation and maintenance procedures are managed with three pushbutton switches. Appropriate warnings are issued when remaining battery energy is low. The instrument is shown in Figure 1.

Several sensors have been qualified for target gases, the list is found in Table 1 Appendix A.

NOTE: *All specifications stated in this manual may change without notice.*

1.1 Unpack

Unpack the **SPECTRUM SP** and examine it for shipping damage. If such damage is observed, notify both **ENMET** customer service personnel and the commercial carrier involved immediately.

Regarding Damaged Shipments

NOTE: **It is your responsibility to follow these instructions. If they are not followed, the carrier will not honor any claims for damage.**

- This shipment was carefully inspected, verified and properly packaged at our company and delivered to the carrier in good condition.
- When it was picked up by the carrier at **ENMET**, it legally became your company's property.
- If your shipment arrives damaged:
 - Keep the items, packing material, and carton "As Is." Within 5 days of receipt, notify the carrier's local office and request immediate inspection of the carton and the contents.
 - After the inspection and after you have received written acknowledgment of the damage from the carrier, contact **ENMET** Customer Service for return authorization and further instructions. Have your Purchase Order and Sales Order numbers available.
- ENMET** either repairs or replaces damaged equipment and invoices the carrier to the extent of the liability coverage, usually \$100.00. Repair or replacement charges above that value are your company's responsibility.
- The shipping company may offer optional insurance coverage. **ENMET** only insures shipments with the shipping company when asked to do so in writing by our customer. If you need your shipments insured, please forward a written request to **ENMET** Customer Service.

Regarding Shortages

If there are any shortages or questions regarding this shipment, please notify **ENMET** Customer Service within 5 days of receipt at the following address:

ENMET Corporation
680 Fairfield Court
Ann Arbor, MI 48108
734-761-1270 734-761-3220 Fax

1.1.1 Check Order

Check the contents of the shipment against the purchase order. Verify that the **SPECTRUM SP** is received as ordered. Each **SPECTRUM SP** is labeled with its target gas. If there are accessories on the order, ascertain that they are present. Check the contents of calibration kits. Notify **ENMET** customer service personnel of any discrepancy immediately.

1.1.2 Serial Numbers

Each **SPECTRUM SP** is serialized. These numbers are on tags on the equipment and are on record in an **ENMET** database.

1.2 Turn Instrument ON

Turn the instrument ON, by pressing and holding the **POWER / BACKLIGHT** pushbutton for two seconds. The pump will automatically activate. In *uncontaminated* air, for most instruments, the display should read 0000 within ten seconds of turn-on.

NOTE: For instruments using a biased sensor, this time is extended to 4 minutes.
Stabilization may take as long as 1 hour. See Table 1 Appendix A.

1.2.1 Verify

The **SPECTRUM SP** is calibrated prior to shipment. However, if there is access to a source of the target gas, such as a calibration kit, expose the sensor to the gas, and observe that the instrument is responsive.

1.2.2 Acknowledge Alarm

If the concentration of the target gas is greater than the alarm set point, the instrument indicates an alarm condition. Acknowledge the alarm by pressing and releasing the right hand pushbutton, **SELECT**; this silences the audio alarm for four minutes unless the concentration of the target gas is greater than the upper alarm limit. See Table 1 Appendix A for a list of alarm set points and upper alarm limits for various target gases.

1.2.3 Remove Gas

Remove the source of the target gas. After the display reads zero or close to it, turn the instrument OFF, by pressing and holding the **POWER / BACKLIGHT** pushbutton for approximately three seconds. The display flashes "OFF" and then goes blank after the pushbutton is released.

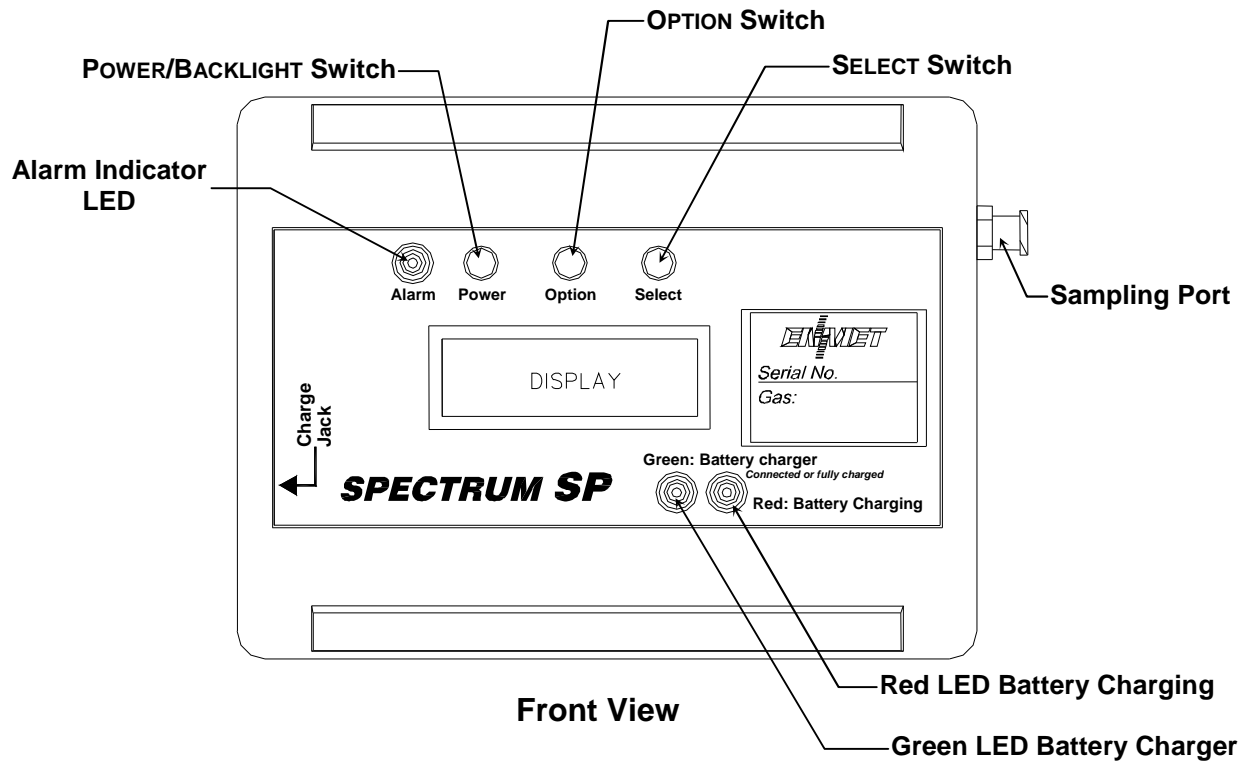
1.2.4 Contact **ENMET**

If the instrument doesn't operate as described, contact **ENMET** customer service personnel immediately.

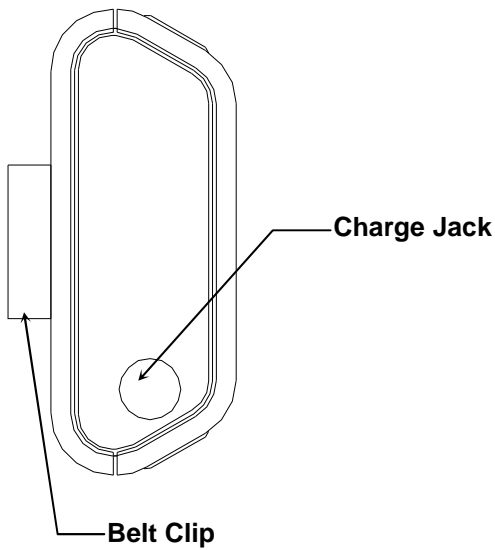
2.0 Features and Operation

The features of the **SPECTRUM SP** are shown in Figure 1.

DISPLAY	An LCD upon which either the gas concentration, or prompts for the operational and maintenance menus, are given.
PUSHBUTTON SWITCHES	There are three of these, as follows:
• POWER / BACKLIGHT	The left hand switch when the instrument is held upright with the display facing the user.
• OPTION	The middle switch.
• SELECT	The right hand switch.
	These switches are used to access and utilize the operational and maintenance menus.
SENSOR CHAMBER	A small cylindrical chamber inside the instrument.
SAMPLING PORT	The membrane of the electrochemical sensor is exposed to the sample air through the hole in the right side of the instrument.
VISUAL INDICATOR	A Red LED which is ON whenever the target gas concentration is above the alarm point. A Red LED which is ON whenever the sample air to the sensor is interrupted. A Green LED which is ON whenever battery charger is connected. A Red LED which is ON whenever a battery charger is connected and the battery is NOT fully charged
AUDIO ALARM	A buzzer that is ON whenever the gas concentration is above the alarm point, until the alarm is acknowledged.
COVER	Front overlay contains operation information, type of gas monitored and serial number. Retained with four screws, from bottom side.
BATTERY	The power source of the instrument, 4.8 VDC NiMH rechargeable.
CHARGE JACK	Connects with the mating plug on the charger.
BELT CLIP	Clip to outside of clothing for hands-free operation



Left Side End Cap View



Right Side End Cap View

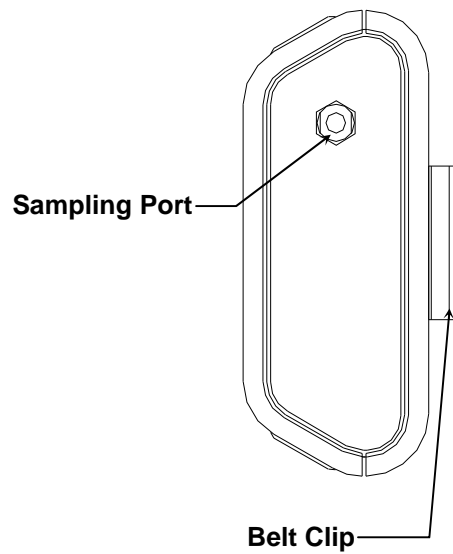


Figure 1: SPECTRUM Features

2.1 Operation

2.1.1 Operational Menu

The operation menu flow diagram is shown in Figure 2. This menu is accessed with the OPTION pushbutton switch, the middle switch of the three. Successive displays are achieved by repeatedly pushing the switch, as indicated by "O" in the menu flow diagram. The alarm acknowledgement function, and displays and function in the "see DATA" area, are accessed with the SELECT pushbutton, indicated by "S" in the operation menu flow diagram.

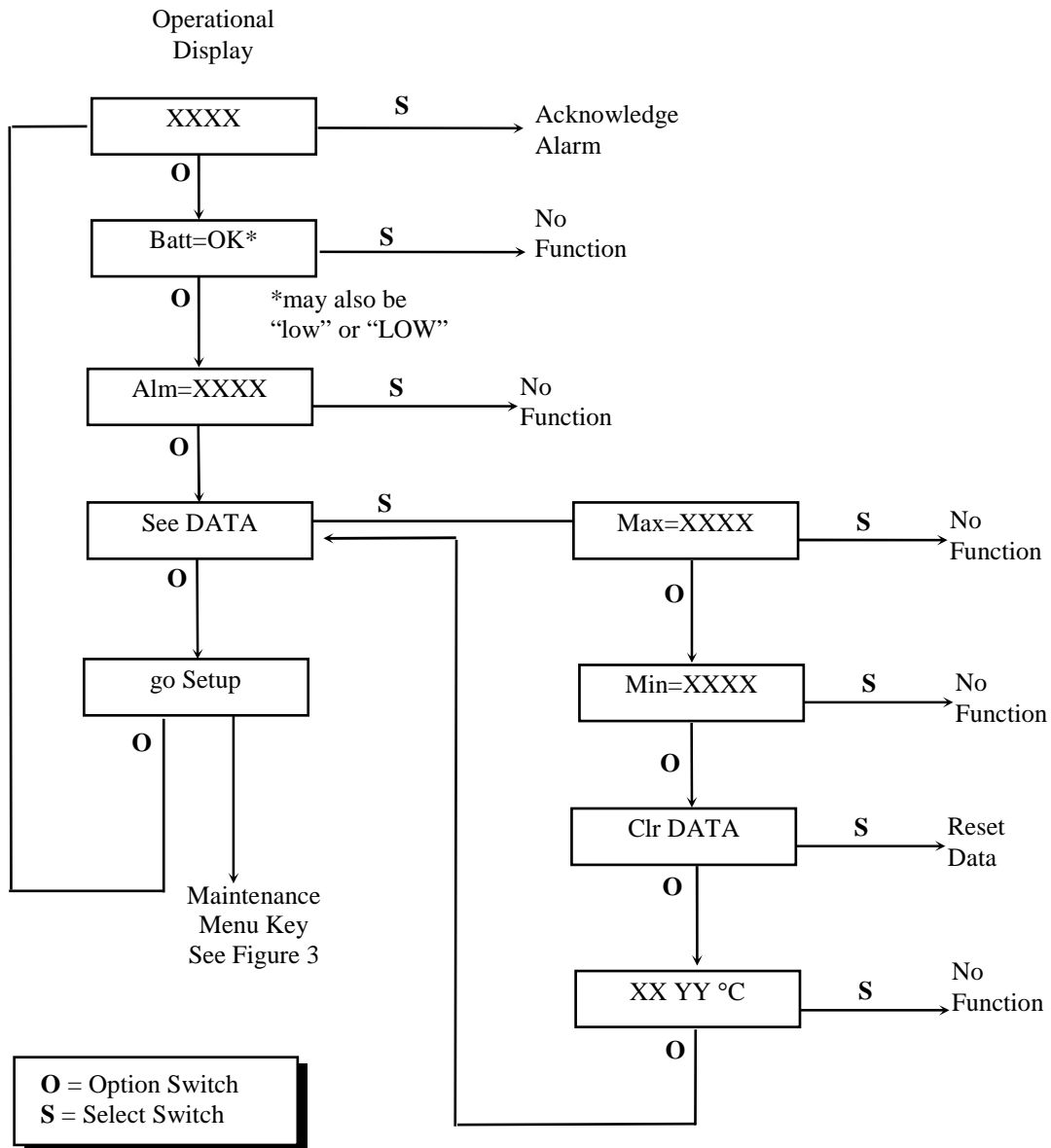


Figure 2: Operation Menu Diagram

2.1.2 Turn ON and OFF

Turn the instrument ON by pressing the POWER / BACKLIGHT pushbutton for two seconds. The pump will automatically actuate. For most instruments, the display should read "0000" within ten seconds when the instrument is in *uncontaminated* air.

NOTE: Instruments using biased sensor, stabilization time is extended to 4 minutes. Complete stabilization may take as long as 1 hour. When instrument is turned on it may display **XXXX +**. If instrument has been off for an extended amount of time it may be necessary to "cycle" (turn on and off) the instrument several times. See Table 1 Appendix A for identification of biased sensors.

Turn the instrument OFF by pressing and *holding* the POWER / BACKLIGHT pushbutton for three seconds. The display flashes "OFF" and then fades out after the pushbutton is released. The instrument can be turned OFF from any location in the operational or maintenance menus.

2.1.3 Gas Concentration Display and Alarms

The LCD furnishes a numerical display of the target gas concentration from 0000 to the upper limit of the range, shown in Table 1 Appendix A. The display of the target gas concentration is termed the "operational display". If the target gas concentration exceeds the upper limit of the range, the display is the numerical upper limit and a plus sign, for example, "0200+", for hydrogen sulfide. When the concentration of the target gas exceeds the alarm set point, the audio and visual alarms are activated. The gas concentration continues to be displayed during alarm. The alarm point is adjustable between a lower and upper alarm limit by accessing the maintenance menu; these and the factory setting of the alarm point are also given in Table 1 Appendix A. A user should have a justifiable application-based reason for setting the alarm point higher than the factory setting. When the target gas concentration drops below the alarm point, the audio and visual alarms cease operation. The alarm point setting can be observed on the display by pushing the OPTION pushbutton twice.

If an alarm concentration is encountered when the display is at a location in the operational menu other than the operational display, the audio and visual alarms are activated and the alarm cannot be acknowledged.

If the display is left idle at a location other than the operational display for 45 seconds it automatically transfers to the operational display.

2.1.4 Alarm Acknowledge

When the instrument is in alarm, and the target gas concentration is below the upper alarm limit, the alarm can be acknowledged by pressing and releasing the SELECT pushbutton, but only when the instrument is at the operational display. The acknowledgement causes the temporary cessation of the audio alarm; the red LED continues to be ON. The audio alarm is OFF for a period of four minutes, after which it is reactivated, if the gas concentration is still above the alarm point. The alarm can again be acknowledged. However, acknowledgement of the alarm at gas concentrations above the upper alarm limit does not result in audio alarm cessation, and if the gas concentration rises above the upper alarm limit during an alarm condition which has been acknowledged, the audio alarm resumes operation.

The alarms are high energy users. The LED alone uses twice as much energy as the non-alarming instrument. Prolonged use of the instrument while it is in the alarm condition causes a marked decrease in battery life.

2.1.5 Confidence Beep

During normal operation, with no alarm conditions, the audio and visual alarms are activated once every thirty seconds.

2.1.6 Battery Status and Low Battery Alarms

The battery status display is accessed by pressing the OPTION pushbutton once. When this display is "Batt=OK", the battery energy level is sufficient for operation of the instrument. In this condition, the confidence beep occurs every thirty seconds when the instrument is not in alarm.

When the battery energy level is low the battery should be recharged, the battery status display reads "Batt=low", and the instrument beeps once every five seconds to alert the user to the battery condition. *Stop Using The Instrument And Exit An Area That Could Be Hazardous To Safety Or Health.* When the battery energy level is critically low, and battery failure is imminent, the battery status display reads "Batt=LOW", and the instrument beeps once every two seconds. An alarm condition at this point could cause the instrument to completely shut off. Recharge the battery immediately. The user cannot go past the battery status display until the depleted battery is recharged.

When the battery energy level drops below the critically low point, the instrument automatically shuts off, and cannot be used until the battery is recharged.

2.1.7 Data

The **SPECTRUM SP** retains the maximum and minimum gas concentration values encountered since turn-on, or since the data was cleared and reset. To access this press the OPTION pushbutton three times; "see DATA" is displayed. Press the SELECT pushbutton; the maximum concentration since turn-on or last reset is displayed. Press the OPTION pushbutton again; the minimum concentration since turn-on or last reset is displayed. Press the OPTION pushbutton again; "clr DATA" is displayed. Pushing the SELECT pushbutton clears the data and resets it to the current concentration.

Pushing the OPTION pushbutton once more results in a display of both the countdown to the confidence beep and the internal temperature of the instrument in degrees centigrade. Push the OPTION pushbutton three more times to return to the operational display.

2.1.8 Backlight

To backlight the display for observation in a dark area, press and quickly release the POWER / BACKLIGHT pushbutton. The LCD backlight comes ON for a period of 45 seconds and then turns OFF automatically. The backlight can be turned off sooner than 45 seconds by pressing the POWER / BACKLIGHT pushbutton a second time. Use the backlight feature sparingly; it is a relatively high energy user, and extensive use rapidly depletes the battery.

2.2 Interference Gases

For each target gas, some gases other than the target gas cause a sensor response, and thus are termed "interference gases". A compilation of known interference gases for the various target gases is given in Appendix B, along with gases that are known to not cause a sensor response.

3.0 Maintenance

3.1 Maintenance Menu

From the operational display, press the OPTION pushbutton four times; "go SETUP" is displayed. This is the entrance to the maintenance menu. The maintenance menu flow diagram is shown in Figure 3.

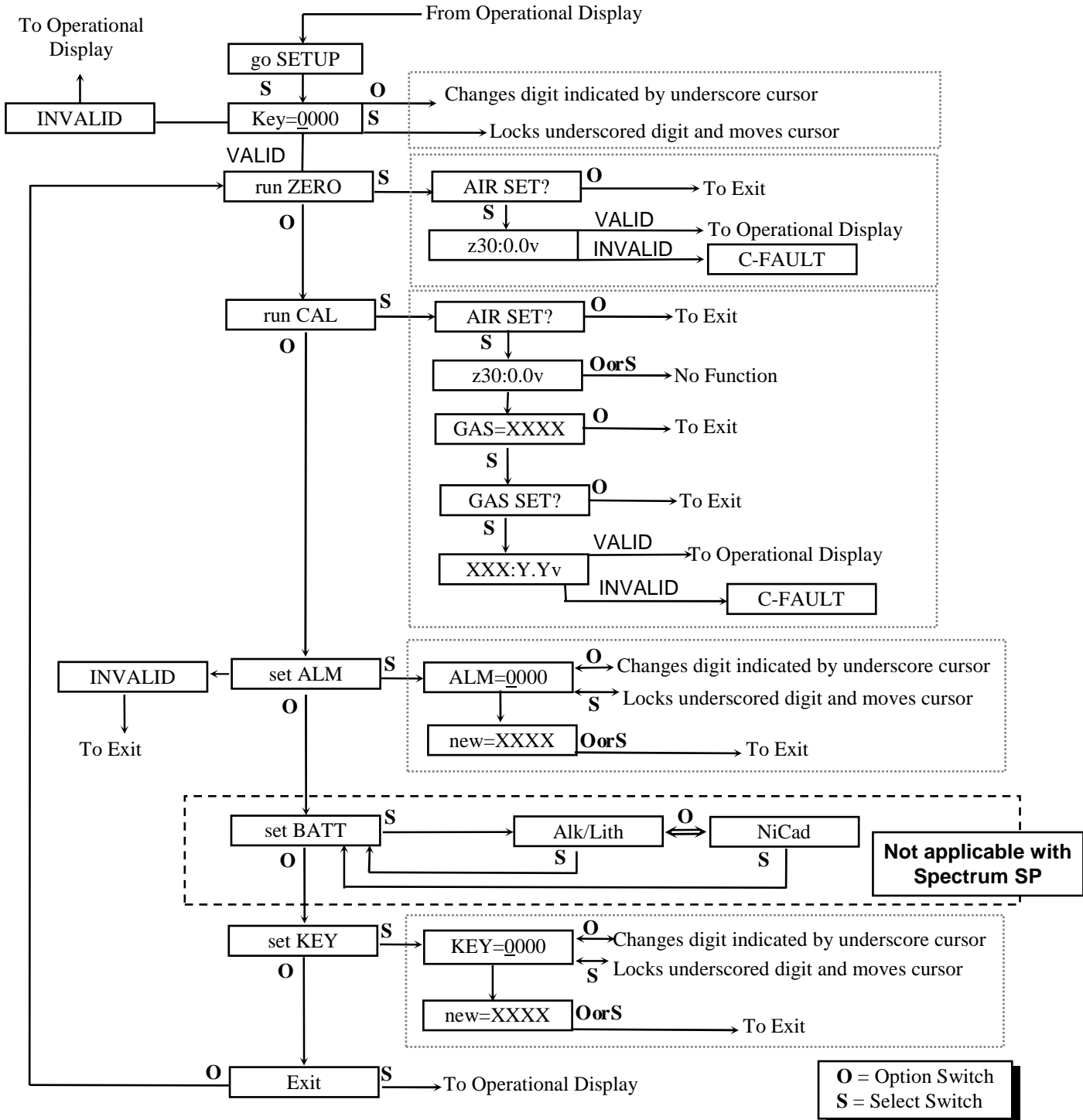


Figure 3: Maintenance Menu Flow Diagram

3.1.1 Key

Entrance to the maintenance menu is guarded with a four digit numerical key. The factory default setting of the key is 1270*. When the valid numerical key is inserted, the user is allowed to enter the maintenance menu

When in the "go SETUP" location, press the **SELECT** pushbutton; "Key=0000" is displayed. The underscore cursor is under the left hand digit. To insert the key, press the **OPTION** pushbutton to change the left hand digit, and choose the correct digit; then press the **SELECT** pushbutton, which locks in the chosen left hand digit and moves the underscore cursor one space to the right. Continue this process until the four digit key is complete. When the valid key is inserted in this manner, the display is transferred to the "run ZERO" portion of the maintenance menu. When an invalid key is inserted, "INVALID" is briefly displayed, and the instrument returns to the operational display.

*The process by which a different key is set is given in section 3.1.5.

3.1.2 Zero

A valid key entry sets the instrument at the "run ZERO" location, of the maintenance menu, which enables the setting of the zero gas concentration point. This is desirable if the zero reference of the gas sensor has drifted over a period of time, indicated by a persistent gas concentration reading in a clean environment. Note that the calibration sequence given below also includes setting the zero point. If a full calibration is required, instead of setting just the zero point, push the **OPTION** button once; "run CAL" is displayed. See section 3.1.3.

To set the zero point without performing full calibration, from the "run ZERO" location press the **SELECT** pushbutton; "AIR SET?" is displayed. Be certain that the instrument is in clean air, uncontaminated by the target gas. If uncertain of the environment, use pure compressed air from a pressurized cylinder, and flow it over the sensor at a low rate.

With the instrument in "AIR SET?", press the **SELECT** pushbutton again. "z30:0.0v" is displayed; this is a counter that counts down in seconds from 30 to 0. The validity of the new zero setting is then examined; if it is within preset parameters, the display is transferred to the operational display in the operation menu.

If the new zero setting is not between preset parameters, "C-FAULT" is displayed. Turn the instrument OFF, then ON again. This re-boots the system with the most recent valid zero setting.

3.1.3 Calibration

NOTE: Calibration must be performed at normal room temperature (20-25°C) for optimal performance. If the instrument is exposed to temperature extremes just prior to calibration, allow it to stabilize to room temperature. The internal temperature of the instrument is verified by cycling through the "see DATA" menu.

In order to calibrate the instrument, it is first zeroed in a procedure similar to the one described section 3.1.2. Then the sensor is presented with a known concentration of the target gas, in air or an inert gas such as nitrogen, called the "span gas". After an appropriate interval, which is timed, the new span setting is examined for validity.

A valid key entry sets the instrument at the "run ZERO" location of the maintenance menu. Press the **OPTION** pushbutton once to access the "run CAL" display, then press the **SELECT** pushbutton; "AIR SET?" is displayed. Zero the instrument as described in paragraph 3.1.2. When the zero timer is complete, the display indicates "GAS=XXXX", where the numbers indicate the correct span gas concentration the instrument is equipped to detect; for a CO SPECTRUM SP the span gas is 100 ppm CO, for Cl₂ SPECTRUM SP the span gas is 5 ppm chlorine, and so forth. The correct span gas is given in Table 2 Appendix A for various target gases.

At the "GAS=XXXX" display:

1. Assure that the correct span gas is available.
2. Connect the calibration adapter to the cylinder.
3. Connect the quick release fitting to the sensor input.
4. Press the **SELECT** pushbutton; "GAS SET?" is displayed.
5. Press the **SELECT** pushbutton; "XXX:Y.Yv" is displayed until countdown is complete.
6. Remove span gas.

The **XXX** is a counter that counts down in seconds to zero from the correct starting time to provide the proper time interval for calibration; this time interval may vary depending on your target gas. The **Y.Y v** indicates a sensor signal that is used during the sensor replacement procedure. When the timer reaches zero, the new calibration and zero gas settings are examined for validity. If the value is within preset parameters, the display is transferred to the gas operational display in the operations menu.

NOTE: After calibration the audio alarm is disabled up to 2.5 minutes.

If the new setting is not within preset parameters, "C-FAULT" is displayed. Turn the instrument OFF, then ON again. This re-boots the system with the most recent valid zero and calibration settings. Recalibrate. If after recalibration the instrument still displays "C-FAULT" the sensor may be expired. Replace sensor in accordance with Section 3.2.1.

3.1.4 Changing the Alarm Level

A valid key entry sets the instrument at the "run ZERO" location of the maintenance menu. Press the OPTION pushbutton twice to access the "set ALM" display, then press the SELECT pushbutton; ALM=0000" is displayed. This is called the alarm update window, and the value displayed is the present alarm setpoint. The underscore cursor is under the far left digit. Press the OPTION pushbutton to change the underscored digit; select the desired digit, and press the SELECT pushbutton to lock in the desired digit and move the underscore cursor one position to the right. When the desired new alarm point is set "new=XXXX" is displayed. Press either the OPTION or SELECT pushbutton to exit the alarm update window. If the new alarm setting is valid, "exit" is displayed. Press the OPTION pushbutton to return to the operational display, or the SELECT pushbutton to return to "run ZERO".

For the safety of the user, there are upper and lower limits past which the alarm setting is invalid, and the instrument does not accept them. If an invalid alarm setting is attempted, after the numerical value is inserted in the "ALM=0000" window, pressing the OPTION or SELECT pushbutton results in a momentary display of "INVALID" after which the display returns to the alarm update window. Exiting the alarm update window at this point results in an alarm point setting unchanged from the value present when the procedure was begun.

Factory default alarm setpoints and alarm limits are shown in Table 1 Appendix A.

3.1.5 Setting a New Key

A valid key entry sets the instrument at the "run ZERO" location of the maintenance menu. Press the OPTION pushbutton four times to access the "set KEY" display. Press the SELECT pushbutton once; "KEY=0000 is displayed. A new key can be set by changing the underscored number with the OPTION pushbutton and moving the underscore cursor with the SELECT pushbutton. After the new key is entered "new-XXXX" is displayed, press the OPTION or SELECT pushbutton to display to "exit", then press the OPTION pushbutton to return to "run ZERO".

NOTE: Four digit key numbers should be selected carefully and recorded. Without the correct key, the maintenance menu cannot be accessed. If a four digit key number is lost, call **ENMET** customer service personnel.

3.2 Changing Components

Changing the battery, the sensor, or the display requires that the back cover of the instrument be removed; remove the four phillips head screws and then the back cover. See Figure 5.

3.2.1 Sensor Removal and Replacement

A sensor must be replaced when it no longer responds adequately to the target gas. This is indicated by a low gas concentration reading when exposed to a known concentration of the target gas, and the inability to calibrate the instrument, with a "C-FAULT" display after calibration. Expected sensor lifetimes in normal environments are given in Table 1 Appendix A.

- After removing the cover lift the pump from it's retaining clip, along with the enclosure end cap.
- Remove the sealing tape from the sensor chamber and remove the chamber cover.
- Pull out the sensor and disconnect the sensor from the sensor circuit board. See Figure 4.

CAUTION: New sensors may come with a shorting clip or spring that must be removed for proper operation.

- Remove the shorting clip (if present) from the new sensor and plug the new sensor in the sensor circuit board.
- Replace the sensor chamber cover and *sealing tape. *A quality electrical tape is adequate for this.
- Replace pump in retaining clip.
- Allow the sensor to stabilize in the instrument with the power on for one hour before recalibrating.
- Follow the procedure for calibrating the instrument as outlined in Section 3.1.3 of this manual with the following modification.

During the application of the span gas, the counter counts down from an upper value given in Table 2 Appendix A. When the counter gets down to 60, adjust the calibration potentiometer located next to the display on the instrument PC board, so that the display to the right of the counter reads a little above the calibration voltage given for the target gas in Table 2 Appendix A. As the counter continues, turn the pot so that the calibration voltage is reached when the counter reaches 30. This is a one-time adjustment to align the sensor output with the instrument electronics. It should only be performed upon sensor replacement. All future calibrations should follow the procedure in Section 3.1.3.

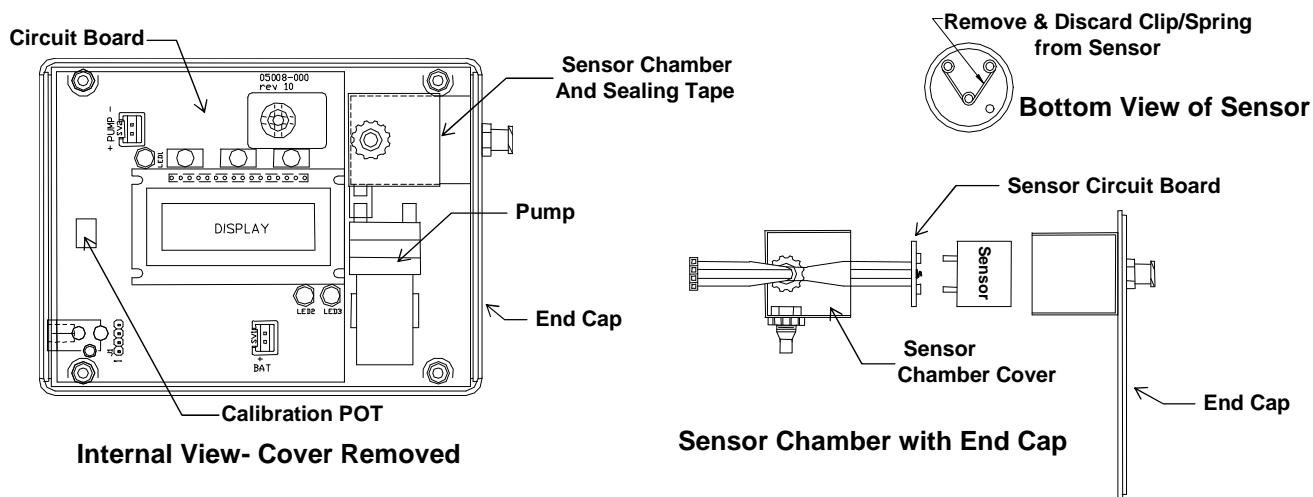


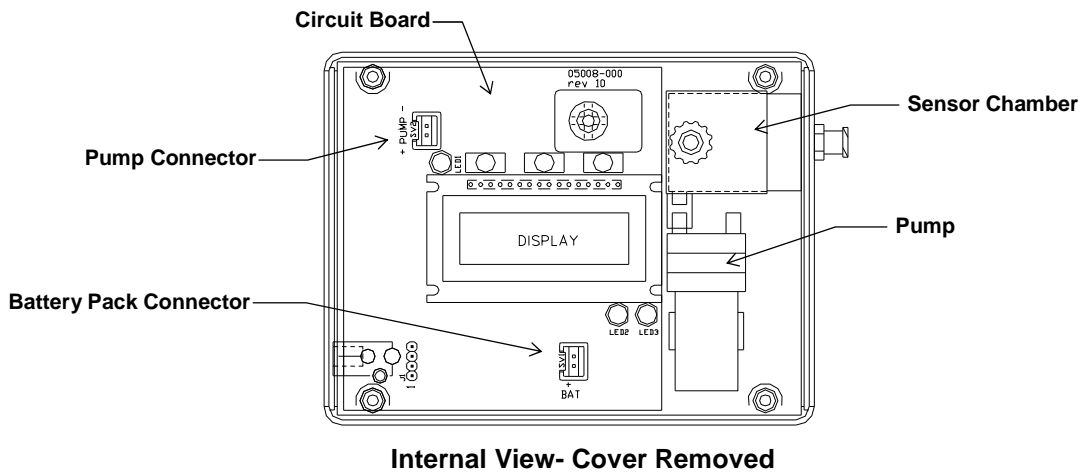
Figure 4: SPECTRUM SP Series Sensor Location

3.2.2 Battery Removal and Replacement

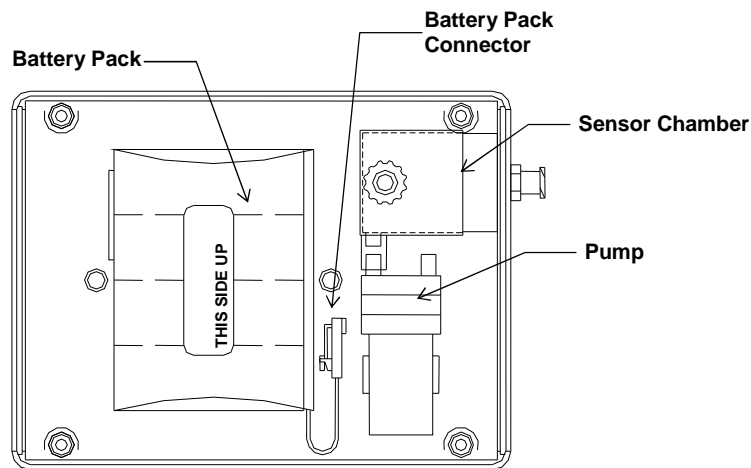
The battery is located under the circuit board.

To replace the battery:

- Press on the locking tab and pull on the battery pack connector.
- Remove the circuit board and then remove the battery pack.
- Note that the battery pack is firmly attached to the enclosure with industrial strength adhesive tape.
- Replace the battery pack and circuit board.
- Reconnect battery pack connector.



Internal View- Cover Removed



Internal View- Cover & Circuit board Removed

Figure 5: SPECTRUM SP Series Battery Location

4.0 Replacement Parts and Accessories

ENMET part numbers for replacement parts and accessories:

Calibration Accessories:

Cylinder Adapter, 34 liters	03510-002
Cylinder Adapter, 17 liters	03510-001

Calibration Gas:

Calibration gas, chlorine	03331-005
Calibration gas, hydrogen sulfide	03314-020
Calibration gas, hydrogen cyanide	03303-010
Calibration gas, sulfur dioxide	03315-015
Calibration gas, ammonia	03318-025
Ozone generator	04055-0800

Other calibration gases are available, contact **ENMET** for details.

Replacement Sensors and parts:

Replacement chlorine sensor	67023-0100
Replacement hydrogen sulfide sensor	67023-0200
Replacement hydrogen cyanide sensor	67023-0300
Replacement hydrogen chloride sensor	67023-0400
Replacement sulfur dioxide sensor	67023-0500
Replacement phosgene sensor	67023-0600
Replacement hydrogen fluoride sensor	67023-0700
Replacement ozone sensor	67023-0800
Replacement carbon monoxide sensor	67016-1200
Replacement fluorine sensor	67023-1400
Replacement hydrogen sensor	67023-1500
Replacement nitrogen dioxide sensor	67023-1700
Replacement nitrous oxide sensor	67023-1750
Replacement ammonia sensor	67023-2400
Replacement hydrazine sensor	67023-2500
Replacement arsine sensor	67023-4000
Replacement silane sensor	67023-4003
Display Assembly, Spectrum SP	62022-010
Battery Pack, NiMH	67019-027

5.0 WARRANTY

ENMET warrants new instruments to be free from defects in workmanship and material under normal use for a period of one year from date of shipment from **ENMET**. The warranty covers both parts and labor excluding instrument calibration and expendable parts such as calibration gas, filters, batteries, etc... Equipment believed to be defective should be returned to **ENMET** within the warranty period (transportation prepaid) for inspection. If the evaluation by **ENMET** confirms that the product is defective, it will be repaired or replaced at no charge, within the stated limitations, and returned prepaid to any location in the United States by the most economical means, e.g. Surface UPS/FedEx Ground. If an expedient means of transportation is requested during the warranty period, the customer is responsible for the difference between the most economical means and the expedient mode. **ENMET** shall not be liable for any loss or damage caused by the improper use of the product. The purchaser indemnifies and saves harmless the company with respect to any loss or damages that may arise through the use by the purchaser or others of this equipment.

This warranty is expressly given in lieu of all other warranties, either expressed or implied, including that of merchantability, and all other obligations or liabilities of **ENMET** which may arise in connection with this equipment. **ENMET** neither assumes nor authorizes any representative or other person to assume for it any obligation or liability other than that which is set forth herein.

NOTE: When returning an instrument to the factory for service:

- Be sure to include paperwork.
- A purchase order, return address and telephone number will assist in the expedient repair and return of your unit.
- Include any specific instructions.
- For warranty service, include date of purchase
- If you require an estimate, please contact **ENMET** Corporation.

There is Return for Repair Instructions and Form on the last pages of this manual. This form can be copied or used as needed.

Manual Part Number
80012-018

Original September 2004
MCN-402, 05/30/09
MCN-428, 12/23/09

Appendix A: Calibration Data Tables

Table 1: Gas Ranges, Alarm Points and Sensor Life

Gas	Range	Alarm lower limit	Alarm upper limit	Factory Alarm Set Point	Expected Sensor Lifetime
Ammonia	0-100ppm	15ppm	50ppm	25ppm	1 year
Arsine	0-0.99ppm	0.03ppm	0.10ppm	0.05ppm	1-1.5 years
Carbon Monoxide	0-1000ppm	5ppm	200ppm	35ppm	2-3 years
Chlorine	0-10ppm	0.5ppm	5.0ppm	1.0ppm	1-2 years
Fluorine	0-10ppm	1ppm	5ppm	1ppm	2-3 years
Hydrogen	0-1000ppm	200ppm	750ppm	200ppm	1-2 years
Hydrogen Chloride ①	0-20ppm	3.0ppm	10.0ppm	5.0ppm	1-2 years
Hydrogen Cyanide	0-20ppm	3.0ppm	10ppm	4.7ppm	2-3 years
Hydrogen Fluoride	0-10ppm	2.0ppm	6.0ppm	3.0ppm	1 year
Hydrogen Sulfide	0-200ppm	5.0ppm	25ppm	10ppm	2-3 years
Nitric Oxide ①	0-100ppm	15ppm	50ppm	25ppm	1-2 years
Nitrogen Dioxide	0-10ppm	1.0ppm	5.0ppm	3.0ppm	1-2 years
Ozone	0-0.99ppm	0.05ppm	0.2ppm	0.1ppm	1-1.5 years
Phosgene	0-0.99ppm	0.05ppm	0.20ppm	0.1ppm	1 years
Phosphine	0-0.99ppm	0.15ppm	0.30ppm	0.50ppm	1-1.5 years
Silane	0-30ppm	3ppm	5ppm	5ppm	1-1.5 years
Sulfur Dioxide	0-20ppm	2.0ppm	10ppm	5ppm	1-2 years

NOTE: All specifications stated in this manual may change without notice.

- ① **Biased Sensors:** Instruments using biased sensor, stabilization time is extended to 4 minutes. Complete stabilization may take as long as 1 hour. When instrument is turned on it may display **XXXX +**. If instrument has been off for an extended amount of time it may be necessary to “cycle” (turn on and off) the instrument several times.

See Appendix C for Hydrazine

Table 2: SPECTRUM SP Calibration Voltage and Countdown Times

NOTE: The following are values used for production calibration. Not all gases are available for field calibration; contact **ENMET** customer service personnel.

Gas	Calibration Gas	Calibration Voltage	Countdown Time
Ammonia	25ppm	0.67	180 sec
Arsine	0.5ppm PH ₃ = 0.38ppm	0.10	120 sec
Carbon Monoxide	100ppm	1.70	120 sec
Chlorine	5ppm	1.40	180 sec
Fluorine	3ppm Cl ₂ = 7.5ppm	1.80	240 sec
Hydrazine	0.3ppm	0.91	240 sec
Hydrogen	800ppm	2.20	180 sec
Hydrogen Chloride	10ppm	2.10	180 sec
Hydrogen Cyanide	10ppm	2.10	120 sec
Hydrogen Fluoride	5ppm	1.40	240 sec
Hydrogen Sulfide	20ppm	0.46	120 sec
Nitric Oxide	25ppm	0.67	90 sec
Nitrogen Dioxide	5ppm	1.30	120 sec
Oxygen	20.9% (air)	2.80	120 sec
Ozone	0.3ppm	0.75	240 sec
Phosgene	0.66ppm	0.18	240 sec
Phosphine	0.5ppm	0.13	120 sec
Silane	5ppm	0.54	120 sec
Sulfur Dioxide	10ppm	2.10	90 sec

NOTE: All specifications stated in this manual may change without notice.

APPENDIX C SPECTRUM SP for Hydrazine

SPECTRUM SP For Hydrazine

The detection of hydrazine, N_2H_4 , is a specialized application. Generally, hydrazine gas blended in air or nitrogen in known verified amounts is not available to use as calibration gas in the field. Also, the sensor is not responsive to any other gas which could be used as a correlation gas. The sensor itself has a relatively short operating life, and should be replaced every six months. Typically, the instrument is returned to the factory every six months for sensor replacement.

A sensor can be replaced in the field by using a current source to set up the instrument for the particular sensor being installed. Each sensor has an individual sensitivity to hydrazine, expressed in nanoamps per ppm. This sensitivity is given on the sensor label and the container in which the sensor is shipped.

A stable voltage of -5 vdc is available on pin 11 of IC4. The instrument is set up for a calibration gas of 0.3 ppm hydrazine. So the voltage is used with a resistor sized to give the current output of the sensor when exposed to 0.3ppm hydrazine. This resistor is typically in the 6 to 8 megohm range. The value of the resistor is calculated by:

$$R = 5.0 / (0.3) (S), \text{ where } S \text{ is the sensitivity of the sensor}$$

For a sensor with a sensitivity of 2250 nanoamps per ppm, for example:

$$R = 5.0 / (0.3) (0.00002250) = 7\,400\,000 \text{ ohms} = 7.4 \text{ megohms}$$

Remove the old sensor, and run through the zero portion of the calibration procedure, then stop. With the sensor still removed, connect the resistor between pin 11 of IC4 and the sensor output, pin 3, on the circuit board. Then resume the calibration procedure. When it is complete, remove the resistor, and install the new sensor.

For warranty purposes, the hydrazine sensor is considered an expendable item with a warranty life of six months.



PO Box 979
680 Fairfield Court
Ann Arbor, Michigan 48106-0979
734.761.1270 Fax 734.761.3220

Returning an Instrument for Repair

ENMET instruments may be returned to the factory or any one of our Field Service Centers for regular repair service or calibration. The **ENMET** Repair Department and Field Service Centers also perform warranty service work.

When returning an instrument to the factory or service center for service, paperwork must be included which contains the following information:

- A purchase order number or reference number.
- A contact name with return address, telephone and fax numbers
- Specific instructions regarding desired service or description of the problems being encountered.
- Date of original purchase and copy of packing slip or invoice for warranty consideration.
- If a price estimate is required, please note it accordingly *and be sure to include a fax number.*

Providing the above information assists in the expedient repair and return of your unit.

Failure to provide this information can result in processing delays.

ENMET charges a one hour minimum billing for all approved repairs with additional time billed to the closest tenth of an hour. All instruments sent to **ENMET** are subject to a minimum evaluation fee, even if returned unrepaired. Unclaimed instruments that **ENMET** has received without appropriate paperwork or attempts to advise repair costs that have been unanswered, after a period of 60 days, may be disposed of or returned unrepaired COD with the evaluation fee.

Service centers may have different rates or terms. Be sure to contact them for this information.

Repaired instruments are returned by UPS/FedEx Ground and are not insured unless otherwise specified. If expedited shipping methods or insurance is required, it must be stated in your paperwork.

Note: Warranty of customer installed components.

If a component is purchased and installed in the field, and fails within the warranty term, it can be returned to **ENMET** and will be replaced, free of charge, per **ENMET**'s returned goods procedure.

If the entire instrument is returned to **ENMET** Corporation with the defective item installed, the item will be replaced at no cost, but the instrument will be subject to labor charges at half of the standard rate.



Repair Return Form

Mailing Address:
ENMET Corporation
PO Box 979
Ann Arbor, Michigan 48106

Shipping Address:
ENMET Corporation
Attn: Repair Department
680 Fairfield Court
Ann Arbor, Michigan 48108

Phone Number: 734.761.1270
FAX Number: 734.761.3220

Your Mailing Address:

Your Shipping Address:

Contact Name: _____ **Your Phone:** _____

Your PO/Reference Number: _____ **Your FAX:** _____

Payment Terms: COD

(Check one) **VISA / MasterCard** _____
Card number Expiration Card Code
 American Express _____
Card number Expiration Card Code

Name as it appears on the credit card _____

Return Shipping Method:

UPS: Ground 3 Day Select Next Day Air ND Air Saver 2-Day Air
 UPS Account number: _____

Federal Express: Ground Express Saver P-1 Standard 2-Day Air
 FedEx Account number: _____

Would you like ENMET to insure the return shipment?

No Yes **Insurance Amount:** \$ _____