



WIRING TABLE

TB#	DESCRIPTION	COLOR	GA
TB2-1	RELAY 1 COM.	RELAY 1 COM.	16
TB2-2	RELAY 1 N.O.	RELAY 1 N.O.	16
TB2-3	RELAY 1 N.C.	RELAY 1 N.C.	16
TB2-4	RELAY 2 COM.	RELAY 2 COM.	16
TB2-5	RELAY 2 N.O.	RELAY 2 N.O.	16
TB2-6	RELAY 2 N.C.	RELAY 2 N.C.	16
TB4-1	110 VAC	WHT	16
TB4-2	110 VAC	BLK	16
TB4-3	GND	GRN	16
TB1-5	SIGNAL	GRN	16
TB1-6	HEATER	WHT	16
TB1-7	GND	BLK	16

ENMET CORPORATION

INSTALLATION DETAIL

ISA-RAL-M 04526-001

DATE: 6/20/02

FILE: 04526-001-INSTALL-DET